

DUOTRANS PLUS

TECHNICAL INFO

Polymark[®]
Group

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	Temperature	160°C
	Time	15 seconds
	Pressure	Small platen (e.g. 15x15cm): 5-6 bar Large platen (e.g. 38x38cm): 7-8 bar



**Carrier
Removal**

Hot or cold peel



**Suitable
Application**

Workwear, corporate wear,
t-shirts / polos



**Washing
Instructions**

Industrially washable



**Washing
Temperature**

75° recommended / 90° maximum
24 hours after application

Technical Notes

- Application parameters should be strictly observed to achieve a good bond and wash performance. Sufficient pressure is needed so that the adhesive properly permeates the fabric.
- Make sure to use the correct line pressure for the platen that you are using to apply the transfers. Using larger platens will drastically reduce the applied pressure. It is not recommended to use a manual press as sufficient pressure cannot be achieved.
- Due to the diverse nature of fabrics and textiles in the marketplace, customers are advised to carry out application, wash and any technical tests (including flame retardancy) prior to using the transfers.
- Repeated washing at very high PH levels (i.e., in excess of 11.5) will adversely affect both transfers and garments, as will the use of hydrogen peroxide or fabric softener.
- Follow the recommended wash instructions of the fabrics onto which the transfers are applied to ensure their longevity.
- Wash and tumble dry inside out recommended.
- Iron on reverse side to avoid damaging the transfer.
- To ensure FR (flame retardant) transfers perform to the requirements of EN ISO 11612, it is recommended to apply them on fabrics that are inherently flame retardant.
- Store in a cool and dry environment, away from direct sunlight.
- The transfers should be used within 12 months of date of manufacture.