





POLYTRANS
FR PLUS
TECHNICAL INFO

SCAN ME
FOR MORE
INFO
---->



	Temperature	170°C		190°C	
	Time	18 seconds		or	16 seconds
	Pressure	6 bar			6 bar

 **Carrier Removal** Hot or cold peel

 **Suitable Application** Workwear

 **Washing Instructions** Industrially washable

 **Washing Temperature** 75° recommended / 90° maximum
72 hours after application

Technical Notes

- We recommend using a heat press with temperature, time and pressure control and to follow the application parameters so that the adhesive can penetrate the fabric fibres and have a good result after washing. Please note that the larger the press plate is, the less pressure it exerts on the application. The use of a manual press is not recommended, as the desired pressure may not be achieved.
- Follow the fabric washing instructions to ensure the longevity of the applied transfers.
- We recommend washing and drying inside out.
- We recommend ironing inside out to avoid damaging the transfer
- To ensure that the transfer is FR (flame retardant), in accordance with EN ISO 11612:2015, EN ISO 11611:2015, EN ISO 14116:2015 and EN ISO 13668:2013/a1:2021, it is recommended to apply the transfer on a fabric that is also inherently flame retardant.
- To guarantee a positive flammability test result, carry out the above test only 72 hours after application.
- Store the transfers in a cool, dry place away from direct sunlight.
- Transfers must be used within 12 months of the date of manufacture.
- Due to the different fabrics on the market, we advise customers to carry out application, washing and any other flame retardant tests before using the transfers.
- Polymark recommends conditions of use and washing, but it is not responsible for their application by the customer and the washing method used. It is assumed that before placing the order and before using the products, the purchaser has determined that they are suitable for their intended purpose.

Polymark[®]

www.polymarkgroup.com