

# DECOTRANS FLEX

## TECHNICAL INFO

Polymark<sup>®</sup>  
Group

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**Temperature** 140°C



**Time** 14 seconds



**Pressure** 5-6 bar



**Carrier Removal** Hot or cold peel



**Suitable Application** Leisure, sports wear, swimwear promotional goods, t-shirts / polos



**Washing Instructions** Domestic wash only



**Washing Temperature** 40° recommended / 60° maximum  
24 hours after application

## Technical Notes

- Application parameters should be strictly observed to achieve a good bond and wash performance. Sufficient pressure is needed so that the adhesive properly permeates the fabric.
- Make sure to use the correct line pressure for the platen that you are using to apply the transfers. Using larger platens will drastically reduce the applied pressure.
- It is not recommended to use a manual press as sufficient pressure cannot be achieved.
- Due to the diverse nature of fabrics and textiles in the marketplace, customers are advised to carry out application, wash and any technical tests prior to using the transfers.
- Repeated washing at very high PH levels (i.e., in excess of 11.5) will adversely affect both transfers and garments, as will the use of hydrogen peroxide or fabric softener.
- Follow the recommended wash instructions of the fabrics onto which the transfers are applied to ensure their longevity.
- Wash and tumble dry inside out recommended.
- Iron on reverse side to avoid damaging the transfer.
- Store in a cool and dry environment, away from direct sunlight.
- The transfers should be used within 12 months of date of manufacture.