

Polymark®

ULTRAPRINT

TECHNICAL INFO

APPLICATION PARAMETERS



TEMPERATURE

200°C / 10 seconds



LINE PRESSURE

Small platen (e.g. 15x15cm): 5-6 bar
Large platen (e.g. 38x38cm): 7-8 bar

SUITABLE APPLICATION



WORK WEAR
CORPORATE WEAR
T-SHIRTS / POLO SHIRTS)

WASHING INSTRUCTIONS



INDUSTRIALLY WASHABLE



WASH TEMPERATURE

75° recommended
90° maximum

TECHNICAL NOTES

· Application parameters should be strictly observed to achieve a good bond and wash performance. Sufficient pressure is needed so that the adhesive properly permeates the fabric.

· Make sure to use the correct line pressure for the platen that you are using to apply the emblems. Using larger platens will drastically reduce the applied pressure.

It is not recommended to use a manual press as sufficient pressure cannot be achieved.

· Due to the diverse nature of fabrics and textiles in the marketplace, customers are advised to carry out application, wash and any technical tests (including flame retardancy) prior to using the emblems.

· Repeated washing at very high PH levels (i.e., in excess of 11.5) will adversely affect both emblems and garments, as will the use of hydrogen peroxide or fabric softener.

· Follow the recommended wash instructions of the fabrics onto which the emblems are applied to ensure their longevity.

· Wash and tumble dry inside out recommended.

· Iron on reverse side to avoid damaging the emblems.

· To ensure the emblems perform to the requirements of EN ISO 11612, it is recommended to apply them on fabrics that are inherently flame retardant.

· Store in a cool and dry environment, away from direct sunlight.

· The emblems should be used within 24 months of date of manufacture.

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