Pclymark^{*}

THERMARK TECHNICAL INFO

APPLICATION PARAMETERS



TEMPERATURE

200°c / 10 seconds



LINE PRESSURE

Small platen (e.g. 15x15cm): 5-6 bar Large platen (e.g. 38x38cm): 7-8 bar

SUITABLE APPLICATION





WORK WEAR
CORPORATE WEAR
T-SHIRTS / POLO SHIRTS)

WASHING INSTRUCTIONS



INDUSTRIALLY WASHABLE



WASH TEMPERATURE

75° recommended 90° maximum

TECHNICAL NOTES

- · Application parameters should be strictly observed to achieve a good bond and wash performance. Sufficient pressure is needed so that the adhesive properly permeates the fabric.
- · Make sure to use the correct line pressure for the platen that you are using to apply the labels. Using larger platens will drastically reduce the applied pressure.

It is not recommended to use a manual press as sufficient pressure cannot be achieved

- Due to the diverse nature of fabrics and textiles in the marketplace, customers are advised to carry out application, wash and any technical tests (including flame retardancy) prior to using the labels.
- \cdot Repeated washing at very high PH levels (i.e., in excess of 11.5) will adversely affect both labels and garments , as will the use of hydrogen peroxide or fabric softener.
- · Follow the recommended wash instructions of the fabrics onto which the labels are applied to ensure their longevity.
- · Iron on reverse side to avoid damaging the labels.
- · To ensure the labels perform to the requirements of EN ISO 11612, it is recommended to apply them on fabrics that are inherently flame retardant.
- · Store in a cool and dry environment, away from direct sunlight.
- · The labels should be used within 24 months of date of manufacture.

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