

Polymark

DUOTRANS FLEX

TECHNICAL INFO

APPLICATION PARAMETERS



TEMPERATURE

140°C / 10 seconds



LINE PRESSURE

Small platen (e.g. 15x15cm): 5-6 bar

Large platen (e.g. 38x38cm): 7-8 bar



CARRIER REMOVAL

Hot or warm peel

SUITABLE APPLICATION



T-SHIRTS / POLO SHIRTS
LEISURE / SPORTS WEAR



SWIMWEAR

PROMOTIONAL GOODS (Bags, etc)

WASHING INSTRUCTIONS



DOMESTIC WASH ONLY



WASH TEMPERATURE

40° recommended

60° maximum

TECHNICAL NOTES

- Application parameters should be strictly observed to achieve a good bond and wash performance. Sufficient pressure is needed so that the adhesive properly permeates the fabric.
- Make sure to use the correct line pressure for the platen that you are using to apply the transfers. Using larger platens will drastically reduce the applied pressure.
It is not recommended to use a manual press as sufficient pressure cannot be achieved.
- Due to the diverse nature of fabrics and textiles in the marketplace, customers are advised to carry out application, wash and any technical tests prior to using the transfers.
- Repeated washing at very high PH levels (i.e., in excess of 11.5) will adversely affect both transfers and garments, as will the use of hydrogen peroxide or fabric softener.
- Follow the recommended wash instructions of the fabrics onto which the transfers are applied to ensure their longevity.
- Wash and tumble dry inside out recommended.
- Iron on reverse side to avoid damaging the transfer.
- Store in a cool and dry environment, away from direct sunlight.
- The transfers should be used within 12 months of date of manufacture.